



Description

UV curable glossy top coat with excellent adhesion on plastics, especially PVC and ABS (for interior decoration, e.g. PVC panels, strips, edge bands, foils).

Basis	Reactive acrylic mono- and oligomers
Application method	Gravure printing (direct or offset), spraying, dipping, doctor blading, roller application, curtain application
Form of supply	Glossy, clear




Technical Data*

Solid content	100 % ISO 3251
Density	1,0 - 1,3 g/cm ³ ISO 2811-1 at 23° C
Viscosity	40"/4 mm to 60"/4 mm EN ISO 2431 (DIN-cup)
Flash point	Glossy, depending on the layer thickness; according DIN 67530

Instruction

Preparation	Ready to use. The surface has to be free of grease and dirt. Curing: UV lamps (e.g. 80-120 Watt/cm)
Process speed	1,5 - 65 m/min
Dilution	Not applicable
Cleaning	HERKULA Special thinner 35014

Information

-  Shelf life: 1 year (except special colours) in a well closed can, keep away from light
-  Check Material Safety Data Sheet as well as instructions on the label.
-  Free of VOC, resistance against chemicals and solvents, excellent scratch proof, harness and abrasion resistant, different effects available, quick processing because of immediate drying, no pollution of the atmosphere by harmful substances

This technical information was made to the best of our knowledge after conscientious studies of all technical facts. Since specific application and handling of the products in the customer's plant are beyond our control, this company refuses in every respect the responsibility for injury and damage to man and material which may result from the use, stocking and application of our products. We emphasise that all our products are for industrial use only.

