



## Description

**UV curable matt top coat with excellent adhesion on plastics, especially PVC and ABS (for interior decoration, e.g. PVC panels, strips, edge bands, foils).**

<b>Basis</b>	Reactive acrylic mono- and oligomers
<b>Application method</b>	Gravure printing (direct or offset), spraying, dipping, doctor blading, roller application, curtain application
<b>Form of supply</b>	Clear




## Technical Data\*

<b>Solid content</b>	100 % ISO 3251
<b>Density</b>	1,0 - 1,3 g/cm <sup>3</sup> ISO 2811-1 at 23°C
<b>Viscosity</b>	20 <sup>3</sup> / <sub>4</sub> mm to 30 <sup>3</sup> / <sub>4</sub> mm EN ISO 2431 (DIN-cup)
<b>Flash point</b>	Matt, depending on the layer thickness; according DIN 67530

## Instruction

<b>Preparation</b>	Ready to use. The surface has to be free of grease and dirt. Curing: UV lamps (e.g. 80-120 Watt/cm)
<b>Process speed</b>	1,5 – 65 m/min
<b>Dilution</b>	Not applicable
<b>Cleaning</b>	HERKULA Special thinner 35014

## Information

-  Shelf life: 1 year (except special colours) in a well closed can, keep away from light
-  Check Material Safety Data Sheet as well as instructions on the label
-  Free of VOC, resistance against chemicals and solvents, excellent scratch proof, harness and abrasion resistant, different effects available, quick processing because of immediate drying, no pollution of the atmosphere by harmful substances

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