



Optical Fibre Coating

Description

Opaque UV and UV-LED curable flame retardant matrix material used for tight buffer and compact fibre unit coating. Usable as single and outer coating.

Benefits

- Especially designed for tight buffer single coat application
- ✓ Flame retardant and low smoke
- ✓ High bending modulus

✓ Excellent strippability

| Physical Data | | Typical Technical Data (DIN EN ISO 527-1) | |
|---------------|--|---|---------|
| Viscosity | 1200 - 1700 mPas DIN 53019-1 cone/plate at 30°C | Secant modulus at 2.5 % strain* | 480 MPa |
| Density | 1,3 - 1,5 g/cm³ | Elongation* | 30% |
| | ISO 2811-1 at 23°C | Tensile strength* | 12 MPa |

 * Films cured under nitrogen with thickness of 80 μm and 1000 mJ/cm²

| Instruction | | Information | |
|------------------|---|---|--|
| Preparation | Gentle stirring before use is recommended | Shelf life: One year in a well closed bucket (5° to 30°C) protected from light | |
| Curing | High-pressure mercury vapour lamps or fusion bulbs including nitrogen purge | Standard packaging: 10 kg Observe your Material Safety Data Sheet as | |
| Process speed | Up to 1000 m/min (corresponding to fil thickness and type of machinery) | well as the instructions on the labelContains no VOC and no CMR substances | |
| Cleaning | HERKULA special cleaning agent 35014 | | |

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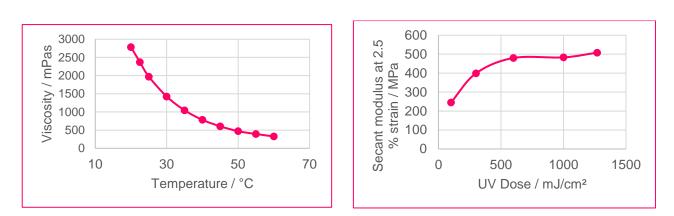




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Temperature Viscosity Curve

Dose Modulus Curve**



** The dose modulus curve describes the influence of the UV dose on the stiffness of the material.

This technical information was made to the best of our knowledge after conscientious studies of all technical facts. Since specific application and handling of the products in the customer's plant are beyond our control, this company refuses in every respect the responsibility for injury and damage to man and material which may result from the use, stocking and application of our products. We emphasise that all our products are for industrial use only.

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