



Description

Opaque UV and UV-LED curable flame retardant matrix material used for tight buffer and compact fibre unit coating. Usable as single and outer coating.

Benefits

- Especially designed for tight buffer single coat application
- ✓ Flame retardant and low smoke
- ✓ Low bending modulus

✓ Excellent strippability

Physical Data		Typical Technical Data (DIN EN ISO 527-1)	
Viscosity	1250 - 1550 mPas DIN 53019-1 cone/plate at 30°C	Secant modulus at 2.5 % strain*	100 MPa
Density	1,34 - 1,44 g/cm³ ISO 2811-1 at 23°C	Elongation*	25%
		Tensile strength*	10 MPa

 * Films cured under nitrogen with thickness of 80 μm and 1000 mJ/cm²

Instruction

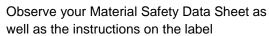
Preparation	Gentle stirring before use is recommended
Curing	High-pressure mercury vapour lamps or fusion bulbs including nitrogen purge
Process speed	Up to 1000 m/min (corresponding to fil thickness and type of machinery)
Cleaning	HERKULA special cleaning agent 35014

Information

Shelf life: One year in a well closed bucket (5° to 30°C) protected from light



Standard packaging: 10 kg



Contains no VOC and no CMR substances



FARBWERKE HERKULA® SA/AG Friedensstraße 21 B - 4780 Sankt Vith BELGIUM

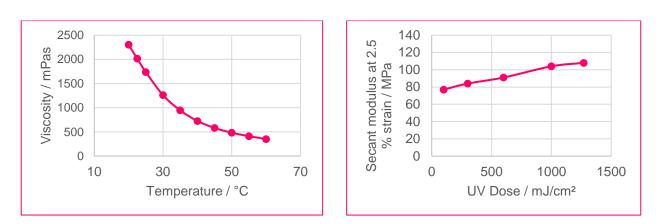




Optical Fibre Coating

Temperature Viscosity Curve

Dose Modulus Curve**



**The dose modulus curve describes the influence of the UV dose on the stiffness of the material.

This technical information was made to the best of our knowledge after conscientious studies of all technical facts. Since specific application and handling of the products in the customer's plant are beyond our control, this company refuses in every respect the responsibility for injury and damage to man and material which may result from the use, stocking and application of our products. We emphasise that all our products are for industrial use only.

FARBWERKE HERKULA® SA/AG Friedensstraße 21 B - 4780 Sankt Vith BELGIUM

