

### **Description**

Clear UV curable high modulus matrix material used for tight buffer and compact fibre units. Usable as single and outer coating.

#### **Benefits**

- ✓ Excellent strippability in combination with 830/801 as inner coating
- ✓ Especially designed for compact fibre units with high fibre count
- ✓ High stiffness and good elongation
- Coloured versions available for tight buffer application

Physical Data		Typical Technical Data (DIN EN ISO 527-1)	
Viscosity	1900 - 2300 mPas DIN 53019-1 cone/plate at 30°C	Secant modulus at 2.5 % strain*	1100 MPa
Density	1,04 - 1,14 g/cm³	Elongation*	20%
	ISO 2811-1 at 23°C	Tensile strength*	25 MPa

 $<sup>^{\</sup>star}$  Clear films cured under nitrogen with thickness of 80  $\mu m$  and 1000 mJ/cm²

Instruction		Information	
Preparation	Gentle stirring before use is recommended		Shelf life: One year in a well closed bucket (5° to 30°C) protected from light
Curing	High-pressure mercury vapour lamps or fusion bulbs including nitrogen purge		Standard packaging: 10 kg  Observe your Material Safety Data Sheet as
Process speed	Up to 1000 m/min (corresponding to fil thickness and type of machinery)		well as the instructions on the label  Contains no VOC
Cleaning	HERKULA special cleaning agent 35014		

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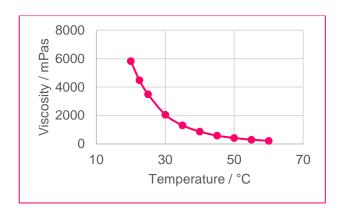
# **FibreCoat**

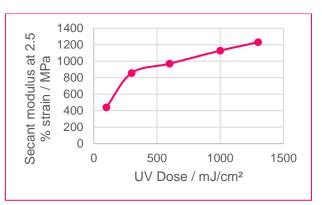
# **Series 831/814**

## **Optical Fibre Coating**

# **Temperature Viscosity Curve**

### **Dose Modulus Curve\*\***





<sup>\*\*</sup> The dose modulus curve describes the influence of the UV dose on the stiffness of the material.

This technical information was made to the best of our knowledge after conscientious studies of all technical facts. Since specific application and handling of the products in the customer's plant are beyond our control, this company refuses in every respect the responsibility for injury and damage to man and material which may result from the use, stocking and application of our products. We emphasise that all our products are for industrial use only.

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